

AlphaPlus® 1-Hexene

Version 4.0

Revision Date 2020-09-11

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2015/830

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1****Product information**

Product Name : AlphaPlus® 1-Hexene
 Material : 1117427, 1088135, 1081271, 1084562, 1070002, 1025308,
 1017828, 1032321, 1017829, 1028630, 1026835, 1028342,
 1011442, 1026834, 1015415

EC-No.Registration number

Chemical name	CAS-No. EC-No. Index No.	Legal Entity Registration number
1-Hexene	592-41-6 209-753-1	Chevron Phillips Chemical Company LP 01-2119475505-34-0005

1.2**Relevant identified uses of the substance or mixture and uses advised against**

Relevant Identified Uses Supported : Manufacture
 Use as an intermediate
 Formulation
 Lubricants - Industrial
 Lubricants - Professional
 Lubricants - Consumer
 Metal working fluids / rolling oils - Industrial
 Metal working fluids / rolling oils – Professional
 Use as a fuel - industrial
 Use as a fuel – professional
 Functional Fluids - Industrial
 Functional Fluids - Professional
 Use in polymer production – industrial

1.3**Details of the supplier of the safety data sheet**

Company : Chevron Phillips Chemical Company LP
 Normal Alpha Olefins (NAO)
 10001 Six Pines Drive
 The Woodlands, TX 77380

Local : Chevron Phillips Chemicals International N.V.
 Airport Plaza (Stockholm Building)

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Leonardo Da Vincilaan 19
1831 Diegem
Belgium

SDS Requests: (800) 852-5530
Technical Information: (832) 813-4862
Responsible Party: Product Safety Group
Email:sds@cpchem.com

1.4**Emergency telephone:****Health:**

866.442.9628 (North America)
1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**2.1****Classification of the substance or mixture
REGULATION (EC) No 1272/2008**

Flammable liquids, Category 2	H225: Highly flammable liquid and vapor.
Aspiration hazard, Category 1	H304: May be fatal if swallowed and enters airways.

2.2**Labeling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :  

Signal Word : Danger

Hazard Statements : H225 Highly flammable liquid and vapor.
H304 May be fatal if swallowed and enters airways.

Precautionary Statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
Response:

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P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
 P331 Do NOT induce vomiting.
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous ingredients which must be listed on the label:

- 592-41-6 1-Hexene
- 760-21-4 2-Ethyl-1-Butene

SECTION 3: Composition/information on ingredients**3.1 - 3.2****Substance or Mixture**

Synonyms : alpha-Hexene
 Hexene-1
 Hex-1-ene
 Hexylene
 NAO 6
 Butyl Ethylene
 C₆H₁₂

Molecular formula : C₆H₁₂

Hazardous ingredients

Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]
1-Hexene	592-41-6 209-753-1	Flam. Liq. 2; H225 Asp. Tox. 1; H304	99 - 100
2-Ethyl-1-Butene	760-21-4 212-078-5	Flam. Liq. 2; H225 STOT SE 3; H336 Asp. Tox. 1; H304	0 - 1

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures**4.1****Description of first-aid measures**

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

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- In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point : -26°C (-15°F)
Method: closed cup

Autoignition temperature : 272°C (522°F)

5.1**Extinguishing media**

Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO₂). Dry chemical.

Unsuitable extinguishing media : High volume water jet.

5.2**Special hazards arising from the substance or mixture**

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

5.3**Advice for firefighters**

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.

Fire and explosion protection : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

SECTION 6: Accidental release measures**6.1****Personal precautions, protective equipment and emergency procedures**

Personal precautions : Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to

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form explosive concentrations. Vapors can accumulate in low areas.

6.2**Environmental precautions**

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3**Methods and materials for containment and cleaning up**

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4**Reference to other sections**

Reference to other sections : For personal protection see section 8. For disposal considerations see section 13.

SECTION 7: Handling and storage**7.1****Precautions for safe handling
Handling**

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Container may be opened only under exhaust ventilation hood. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

7.2**Conditions for safe storage, including any incompatibilities****Storage**

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection

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8.1**Control parameters
Ingredients with workplace control parameters****PT**

Componentes	Bases	Valor	Parâmetros de controlo	Nota
1-Hexene	PT OEL	VLE-MP	50 ppm,	

IE

Components	Basis	Value	Control parameters	Note
1-Hexene	IE OEL	OELV - 8 hrs (TWA)	50 ppm,	

ES

Componentes	Base	Valor	Parámetros de control	Nota
1-Hexene	ES VLA	VLA-ED	50 ppm,	

EE

Komponendid, osad	Alused	Väärtus	Kontrolliparameetrid	Märkused
n-Hexane	EE OEL	Piirnorm	20 ppm, 72 mg/m ³	

CZ

Složky	Základ	Hodnota	Kontrolní parametry	Poznámka
n-Hexane	CZ OEL	PEL	70 mg/m ³	I, D,
	CZ OEL	NPK-P	200 mg/m ³	I, D,

D Při expozici se významně uplatňuje pronikání látky kůží
I dráždí sliznice (oči, dýchací cesty) resp. kůži

CY

Συστατικά	Βάση	Τιμή	Παράμετροι ελέγχου	Σημείωση
n-Hexane	CY OEL	TWA	20 ppm, 72 mg/m ³	

BG

Съставки	Основа	Стойност	Параметри на контрол	Бележка
n-Hexane	BG OEL	TWA	20 ppm, 72 mg/m ³	

BE

Bestanddelen	Basis	Waarde	Controleparameters	Opmerking
1-Hexene	BE OEL	TGG 8 hr	50 ppm, 175 mg/m ³	

Biological exposure indices**SK**

Názov látky	Č. CAS	Kontrolné parametre	Doba odberu vzorky	Aktualizácia
n-Hexane	110-54-3	2,5-hexándión a 4,5-dihydroxy-2-hexanón: 5 mg/l (moč)	Koniec vystavenia alebo pracovnej zmeny	2011-11-23
		2,5-hexándión a 4,5-dihydroxy-2-hexanón: 20 µmol.l-1 (moč)	Koniec vystavenia alebo pracovnej zmeny	2011-11-23
		2,5-hexándión a 4,5-dihydroxy-2-hexanón: 3 mg/g kreatinínu (moč)	Koniec vystavenia alebo pracovnej zmeny	2011-11-23
		2,5-hexándión a 4,5-dihydroxy-2-hexanón: 1.4 µmol/mmol kreatinínu (moč)	Koniec vystavenia alebo pracovnej zmeny	2011-11-23
		2,5-hexándión a 4,5-dihydroxy-2-hexanón: 5 mg/l (moč)	Koniec vystavenia alebo pracovnej zmeny	2011-11-23
		2,5-hexándión a 4,5-dihydroxy-2-hexanón: 20 µmol.l-1 (moč)	Koniec vystavenia alebo pracovnej zmeny	2011-11-23
		2,5-hexándión a 4,5-dihydroxy-2-hexanón: 3 mg/g kreatinínu (moč)	Koniec vystavenia alebo pracovnej zmeny	2011-11-23
		2,5-hexándión a 4,5-dihydroxy-2-hexanón: 1.4 µmol/mmol kreatinínu (moč)	Koniec vystavenia alebo pracovnej zmeny	2011-11-23

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SI

Ime snovi	Št. CAS	Parametri nadzora	Čas vzorčenja	Sprememba
n-Hexane	110-54-3	2,5-heksandion in 4,5-dihidroksi-2-heksanon: 5 mg/l po hidrolizi (Urin)	Ob koncu delovne izmene	2018-12-04
		2,5-heksandion in 4,5-dihidroksi-2-heksanon: 5 mg/l po hidrolizi (Urin)	Ob koncu delovne izmene	2018-12-04

RO

Numele substanței	Nr. CAS	Parametri de control	Timp de prelevare a probei	Adus la zi
n-Hexane	110-54-3	2,5 hexandionă: 5 mg/g creatinină (Urină)	Sfârșit schimb	2002-11-25
		2,5 hexandionă: 5 mg/g creatinină (Urină)	Sfârșit schimb	2002-11-25

PT

Nome da substância	No. CAS	Parâmetros de controlo	Tempo de amostra	Atualizada em
n-Hexane	110-54-3	2,5-Hexanodiona: 0,4 mg/l Sem hidrólise (Urina)	No final do turno e no final da semana de trabalho	2014-11-14
		2,5-Hexanodiona: 0,4 mg/l Sem hidrólise (Urina)	No final do turno e no final da semana de trabalho	2014-11-14

IT

Denominazione della sostanza	N. CAS	Parametri di controllo	Tempo di campionamento	Aggiornamento

HU

Az anyag megnevezése	CAS szám	Ellenőrzési paraméterek	Mintavétel időpontja	Aktualizálás
n-Hexane	110-54-3	2,5-hexán-dion: 3.5 mg/g kreatinin (húgyhólyag)	műszak után	2016-12-29
		2,5-hexán-dion: 3.5 µmol/mmol kreatinin (kerekített értékek) (húgyhólyag)	műszak után	2016-12-29
		2,5-hexán-dion: 3.5 mg/g kreatinin (húgyhólyag)	műszak után	2016-12-29
		2,5-hexán-dion: 3.5 µmol/mmol kreatinin (kerekített értékek) (húgyhólyag)	műszak után	2016-12-29

HR

Naziv tvari	CAS-br.	Nadzorni parametri	Vrijeme uzorkovanja	Ažurirati
n-Hexane	110-54-3	n-heksan: 1.74 µmol/l (Krv)	za vrijeme izloženosti	2018-10-12
		n-heksan: 150 µg/l (Krv)	za vrijeme izloženosti	2018-10-12
		n-heksan: 1.66 µmol/l (krajnje izdahnuti zrak)	za vrijeme izloženosti	2018-10-12
		n-heksan: 40 dijelova na milijun (krajnje izdahnuti zrak)	za vrijeme izloženosti	2018-10-12
		2-heksanol: 0.22 mmol/mol kreatinina Računato na prosječnu vrijednost kreatinina od 1,2 g/L urina. Za sve rezultate koji se izražavaju na kreatinin, koncentracije kreatinina < 0,5 g/L i > 3,0 g/L ne mogu se uzeti u obzir. (Urin) interferencija istodobne izloženosti metil etil-ketonu ()	na kraju radne smjene	2018-10-12

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		2-heksanol: 0.2 mg/g kreatinina Računato na prosječnu vrijednost kreatinina od 1,2 g/L urina. Za sve rezultate koji se izražavaju na kreatinin, koncentracije kreatinina < 0,5 g/L i > 3,0 g/L ne mogu se uzeti u obzir. (Urin) interferencija istodobne izloženosti metil etil-ketonu ()	na kraju radne smjene	2018-10-12
		2,5-heksandion: 5.25 mmol/mol kreatinina Računato na prosječnu vrijednost kreatinina od 1,2 g/L urina. Za sve rezultate koji se izražavaju na kreatinin, koncentracije kreatinina < 0,5 g/L i > 3,0 g/L ne mogu se uzeti u obzir. (Urin) interferencija istodobne izloženosti metil etil-ketonu ()	na kraju radne smjene	2018-10-12
		2,5-heksandion: 5.3 mg/g kreatinina Računato na prosječnu vrijednost kreatinina od 1,2 g/L urina. Za sve rezultate koji se izražavaju na kreatinin, koncentracije kreatinina < 0,5 g/L i > 3,0 g/L ne mogu se uzeti u obzir. (Urin) interferencija istodobne izloženosti metil etil-ketonu ()	na kraju radne smjene	2018-10-12
		n-heksan: 1.74 µmol/l (Krv)	za vrijeme izloženosti	2018-10-12
		n-heksan: 150 µg/l (Krv)	za vrijeme izloženosti	2018-10-12
		n-heksan: 1.66 µmol/l (krajnje izdahnuti zrak)	za vrijeme izloženosti	2018-10-12
		n-heksan: 40 dijelova na milijun (krajnje izdahnuti zrak)	za vrijeme izloženosti	2018-10-12
		2-heksanol: 0.22 mmol/mol kreatinina Računato na prosječnu vrijednost kreatinina od 1,2 g/L urina. Za sve rezultate koji se izražavaju na kreatinin, koncentracije kreatinina < 0,5 g/L i > 3,0 g/L ne mogu se uzeti u obzir. (Urin) interferencija istodobne izloženosti metil etil-ketonu ()	na kraju radne smjene	2018-10-12
		2-heksanol: 0.2 mg/g kreatinina Računato na prosječnu vrijednost kreatinina od 1,2 g/L urina. Za sve rezultate koji se izražavaju na kreatinin, koncentracije kreatinina < 0,5 g/L i > 3,0 g/L ne mogu se uzeti u obzir. (Urin) interferencija istodobne izloženosti metil etil-ketonu ()	na kraju radne smjene	2018-10-12
		2,5-heksandion: 5.25 mmol/mol kreatinina Računato na prosječnu vrijednost kreatinina od 1,2 g/L urina. Za sve rezultate koji se izražavaju na kreatinin, koncentracije kreatinina < 0,5 g/L i > 3,0 g/L ne mogu se uzeti u obzir. (Urin) interferencija istodobne izloženosti metil etil-ketonu ()	na kraju radne smjene	2018-10-12
		2,5-heksandion: 5.3 mg/g kreatinina Računato na prosječnu vrijednost kreatinina od 1,2 g/L urina. Za sve rezultate koji se izražavaju na kreatinin, koncentracije kreatinina < 0,5 g/L i > 3,0 g/L ne mogu se uzeti u obzir. (Urin) interferencija istodobne izloženosti metil etil-ketonu ()	na kraju radne smjene	2018-10-12

ES

Nombre de la sustancia	No. CAS	Parámetros de control	Hora de muestreo	Puesto al día
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SDS Number:100000068730

8/64

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n-Hexane	110-54-3	2,5-hexanodiona: 0,2 mg/l Significa 2,5-hexanodiona libre, es decir, sin conjugar. Esta sustancia es metabolito del n-hexano y de la metil-n-butilcetona. (Orina) Significa después de cuatro o cinco días consecutivos de trabajo con exposición, lo antes posible después del final de la última jornada, dado que los indicadores biológicos se eliminan con vidas medias superiores a las cinco horas. Estos indicadores se acumulan en el organismo durante la semana de trabajo, por lo tanto el momento de muestreo es crítico con relación a exposiciones anteriores. () Sin hidrólisis ()	Final de la semana laboral	2014-01-01
		2,5-hexanodiona: 0,2 mg/l Significa 2,5-hexanodiona libre, es decir, sin conjugar. Esta sustancia es metabolito del n-hexano y de la metil-n-butilcetona. (Orina) Significa después de cuatro o cinco días consecutivos de trabajo con exposición, lo antes posible después del final de la última jornada, dado que los indicadores biológicos se eliminan con vidas medias superiores a las cinco horas. Estos indicadores se acumulan en el organismo durante la semana de trabajo, por lo tanto el momento de muestreo es crítico con relación a exposiciones anteriores. () Sin hidrólisis ()	Final de la semana laboral	2014-01-01

DE

Stoffname	CAS-Nr.	Zu überwachende Parameter	Probennahmezeitpunkt	Stand
n-Hexane	110-54-3	2,5-Hexandion plus 4,5-Dihydroxy-2-hexanon: 5 mg/l Nach Hydrolyse (Urin)	Expositionsende, bzw. Schichtende	2013-09-19
		2,5-Hexandion plus 4,5-Dihydroxy-2-hexanon: 5 mg/l Nach Hydrolyse (Urin)	Expositionsende, bzw. Schichtende	2013-09-19

CH

Stoffname	CAS-Nr.	Zu überwachende Parameter	Probennahmezeitpunkt	Stand
n-Hexane	110-54-3	2,5-Hexandion plus 4,5-Dihydroxy-2-hexanon: 5 mg/l Nicht spezifischer Parameter; Die mit N gekennzeichneten biologischen Parameter sind nicht für den aufgeführten Arbeitsstoff spezifisch, sondern können auch nach Expositionen gegenüber bestimmten anderen Arbeitsstoffen im biologischen Material gemessen werden. In der Praxis hat sich die Bestimmung dieser Stoffe jedoch bewährt. Bei speziellen Problemen empfiehlt sich zusätzlich die Bestimmung eines spezifischen Parameters. (Urin)	Expositionsende, bzw. Schichtende	2005-01-01

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	2,5-Hexandion plus 4,5-Dihydroxy-2-hexanon: 5 mg/l Nicht spezifischer Parameter; Die mit N gekennzeichneten biologischen Parameter sind nicht für den aufgeführten Arbeitsstoff spezifisch, sondern können auch nach Expositionen gegenüber bestimmten anderen Arbeitsstoffen im biologischen Material gemessen werden. In der Praxis hat sich die Bestimmung dieser Stoffe jedoch bewährt. Bei speziellen Problemen empfiehlt sich zusätzlich die Bestimmung eines spezifischen Parameters. (Urin)	Expositionsende, bzw. Schichtende	2005-01-01
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PNEC	:	Fresh water Value: 0,111 mg/l
PNEC	:	Sea water Value: 0,111 mg/l
PNEC	:	Fresh water sediment Value: 19,25 mg/kg
PNEC	:	Sea sediment Value: 19,25 mg/kg
PNEC	:	Soil Value: 4,01 mg/kg

8.2**Exposure controls
Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection	:	Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
Hand protection	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into

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consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection	:	Eye wash bottle with pure water. Tightly fitting safety goggles.
Skin and body protection	:	Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**9.1****Information on basic physical and chemical properties****Appearance**

Form	:	liquid
Physical state	:	liquid
Color	:	Clear, colorless

Safety data

Flash point	:	-26°C (-15°F) Method: closed cup
Lower explosion limit	:	2 %(V)
Upper explosion limit	:	7 %(V)
Oxidizing properties	:	no
Autoignition temperature	:	272°C (522°F)
Thermal decomposition	:	No data available
Molecular formula	:	C ₆ H ₁₂
Molecular weight	:	84,18 g/mol
pH	:	Not applicable
Pour point	:	No data available
Boiling point/boiling range	:	63,5°C (146,3°F)
Vapor pressure	:	176,00 MMHG at 24°C (75°F) 106,30 kPa at 65°C (149°F)

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Relative density : 0,68
at 15 °C (59 °F)

Density : 645 kg/m³
at 50°C (122°F)

678 kg/m³
at 15°C (59°F)

674 g/cm³
at 20°C (68°F)

Water solubility : 47 MG/L
at 20°C (68°F)
slightly soluble

Partition coefficient: n-
octanol/water : log Pow: 3,87

Viscosity, kinematic : 0,34 cSt
at 40°C (104°F)

Relative vapor density : 2,9
(Air = 1.0)

Evaporation rate : No data available

Percent volatile : > 99 %

9.2**Other information**

Conductivity : 4,1 pSm
Method: ASTM D4308

SECTION 10: Stability and reactivity**10.1**

Reactivity : Stable at normal ambient temperature and pressure.

10.2

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.3**Possibility of hazardous reactions**

Hazardous reactions : Further information: No decomposition if stored and applied as directed.

Hazardous reactions: Vapors may form explosive mixture with air.

10.4

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Conditions to avoid : Heat, flames and sparks.

10.5

Materials to avoid : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Thermal decomposition : No data available

10.6

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**11.1****Information on toxicological effects****AlphaPlus® 1-Hexene**

Acute oral toxicity : LD50: > 5.600 mg/kg
Species: Rat
Sex: male and female
Method: Acute toxicity estimate

Acute inhalation toxicity

1-Hexene : LC50: 110,1 mg/l
Exposure time: 4 h
Species: Rat
Sex: male
Test atmosphere: vapor
Method: OECD Test Guideline 403

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Acute dermal toxicity : LD50 Dermal: > 3.500 mg/kg
Species: Rabbit
Method: Acute toxicity estimate

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Skin irritation : No skin irritation. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

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Eye irritation : No eye irritation.

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Sensitization : Did not cause sensitization on laboratory animals. Information refers to the main ingredient.

Repeated dose toxicity

1-Hexene : Species: Rat, male
Sex: male
Application Route: oral gavage
Dose: 0, 10, 101, 1010, 3365 mg/kg
Exposure time: 28 day
Number of exposures: daily

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NOEL: 101 mg/kg
 Lowest observable effect level: 1.010 mg/kg
 Test substance: yes
 Method: OECD Test Guideline 407

Species: Rat, female
 Sex: female
 Application Route: oral gavage
 Dose: 0, 10, 101, 1010, 3365 mg/kg
 Exposure time: 28 day
 Number of exposures: daily
 NOEL: 1.010 mg/kg
 Lowest observable effect level: 3.365 mg/kg
 Test substance: yes
 Method: OECD Test Guideline 407

Species: Rat
 Application Route: Inhalation
 Dose: 0, 300, 1000, 3000 ppm
 Exposure time: 90 day
 Number of exposures: 6 h/d, 5 d/wk, 13 wk
 NOEL: 3000 ppm
 Test substance: yes

Genotoxicity in vitro

1-Hexene

: Test Type: Ames test
 Metabolic activation: with and without metabolic activation
 Method: Mutagenicity (Escherichia coli - reverse mutation assay)
 Result: negative

Test Type: Unscheduled DNA synthesis assay
 Result: negative

Test Type: Mouse lymphoma assay
 Result: negative

Test Type: Chromosome aberration test in vitro
 Method: OECD Guideline 473
 Result: negative

Genotoxicity in vivo

1-Hexene

: Test Type: Mouse micronucleus assay
 Species: Mouse
 Method: Mutagenicity (micronucleus test)
 Result: negative

Reproductive toxicity

1-Hexene

: Species: Rat
 Sex: males
 Application Route: oral gavage
 Dose: 0, 100, 500, 1000 mg/kg
 Number of exposures: daily
 Test period: 44 d
 Test substance: yes

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Method: OECD Guideline 421
 NOAEL Parent: 1.000 mg/kg
 NOAEL F1: 1.000 mg/kg

Species: Rat
 Sex: females
 Application Route: oral gavage
 Dose: 0, 100, 500, 1000 mg/kg
 Number of exposures: daily
 Test period: 41-51 d
 Test substance: yes
 Method: OECD Guideline 421
 NOAEL Parent: 1.000 mg/kg
 NOAEL F1: 1.000 mg/kg

**AlphaPlus® 1-Hexene
Aspiration toxicity**

: May be fatal if swallowed and enters airways.

CMR effects

1-Hexene

: Carcinogenicity: Not available
 Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
 Teratogenicity: Animal testing did not show any effects on fetal development.
 Reproductive toxicity: Animal testing did not show any effects on fertility.

**AlphaPlus® 1-Hexene
Further information**

: Solvents may degrease the skin.

SECTION 12: Ecological information**12.1****Toxicity****Ecotoxicity effects****Toxicity to fish**

1-Hexene

: LC50: 5,6 mg/l
 Exposure time: 96 h
 Species: Oncorhynchus mykiss (rainbow trout)
 semi-static test Test substance: yes
 Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

1-Hexene

: EC50: 4,4 mg/l
 Exposure time: 48 h
 Species: Daphnia magna (Water flea)
 static test Test substance: no
 Method: OECD Test Guideline 202
 Information given is based on data obtained from similar substances.

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Toxicity to algae

1-Hexene : NOEC: 1,8 mg/l
 Exposure time: 96 h
 Species: Pseudokirchneriella subcapitata (green algae)
 Growth inhibition Method: OECD Test Guideline 201
 Information given is based on data obtained from similar substances.

EC50: > 5,5 mg/l
 Exposure time: 96 h
 Species: Pseudokirchneriella subcapitata (green algae)
 Growth inhibition Method: OECD Test Guideline 201
 Information given is based on data obtained from similar substances.

12.2**Persistence and degradability**

Biodegradability : This material is expected to be readily biodegradable.

12.3**Bioaccumulative potential**

Elimination information (persistence and degradability)

Bioaccumulation : This material is not expected to bioaccumulate.

12.4**Mobility in soil**

Mobility : No data available

12.5**Results of PBT and vPvB assessment**

Results of PBT assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6**Other adverse effects**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Toxic to aquatic life.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : Toxic to aquatic life.

Long-term (chronic) aquatic hazard : No data available

SECTION 13: Disposal considerations**13.1**

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Waste treatment methods

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

- Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
- Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information**14.1 - 14.7****Transport information**

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN2370, 1-HEXENE, 3, II

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN2370, 1-HEXENE, 3, II, (-26°C)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN2370, 1-HEXENE, 3, II

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN2370, 1-HEXENE, 3, II, (D/E)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

UN2370, 1-HEXENE, 3, II

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN2370, 1-HEXENE, 3, II

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information**15.1****Safety, health and environmental regulations/legislation specific for the substance or mixture**
National legislation

Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

Water contaminating class : WGK 2 obviously hazardous to water
(Germany)

15.2**Chemical Safety Assessment**

Components : hex-1-ene A Chemical Safety Assessment 209-753-1
has been carried out for this
substance.

Notification status

Europe REACH	:	This product is in full compliance according to REACH regulation 1907/2006/EC.
Switzerland CH INV	:	On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	:	On or in compliance with the active portion of the TSCA inventory
Canada DSL	:	All components of this product are on the Canadian DSL
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	All substances in this product were registered, notified to be registered, or exempted from registration by CPChem through an Only Representative according to K-REACH regulations. Importation of this product is permitted if the Korean Importer of Record was included on CPChem's notifications or if the Importer of Record themselves notified the substances.
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory
Taiwan TCSI	:	On the inventory, or in compliance with the inventory

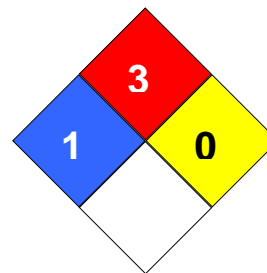
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SECTION 16: Other information

NFPA Classification : Health Hazard: 1
Fire Hazard: 3
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : PE0016

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and	TSCA	Toxic Substance Control Act

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	New Chemical Substances		
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		

Full text of H-Statements referred to under sections 2 and 3.

H225 Highly flammable liquid and vapor.
H304 May be fatal if swallowed and enters airways.
H336 May cause drowsiness or dizziness.

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Annex: Exposure Scenarios**Table of Contents**

Number	Title
ES 1	Manufacture; Industrial uses (SU3).
ES 2	Use as an intermediate; Industrial uses (SU3).
ES 3	Formulation; Industrial uses (SU3).
ES 4	Lubricants - Industrial; Industrial uses (SU3).
ES 5	Lubricants - Professional; Professional uses (SU22).
ES 6	Lubricants - Consumer; Consumer uses (SU21).
ES 7	Metal working fluids / rolling oils - Industrial; Industrial uses (SU3).
ES 8	Metal working fluids / rolling oils – Professional; Professional uses (SU22).
ES 9	Use as a fuel - industrial; Industrial uses (SU3).
ES 10	Use as a fuel – professional; Professional uses (SU22).
ES 11	Functional Fluids - Industrial; Industrial uses (SU3).
ES 12	Functional Fluids - Professional; Professional uses (SU22).
ES 13	Use in polymer production – industrial; Industrial uses (SU3).

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ES 1: Manufacture; Industrial uses (SU3).**1.1. Title section**

Exposure Scenario name	: Manufacture
Structured Short Title	: Manufacture; Industrial uses (SU3).
Substance	: hex-1-ene EC-No.: 209-753-1

Environment

CS 1	Manufacture	ERC1, ERC4
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Worker

CS 2	General measures applicable to all activities, General measures (skin irritants)	PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15
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1.2. Conditions of use affecting exposure**1.2.1. Control of environmental exposure: Manufacture of the substance (ERC1) / Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposure

Maximum allowable site tonnage (MSafe)	: 166.834 kg/day
Release type	: Continuous release
Emission days	: 300

Technical and organisational conditions and measures

Risk from environmental exposure is driven by soil.
Air - minimum efficiency of 90 %
Water - minimum efficiency of 96,8 %

Conditions and measures related to sewage treatment plant

STP type	: Municipal sewage treatment plant
STP sludge treatment	: Prevent discharge of undissolved substance to or recover from wastewater. Do not apply industrial sludge to natural soils.

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Sewage sludge should be incinerated, contained or reclaimed.
 STP effluent : 2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

Other conditions affecting environmental exposure

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 40

Local marine water dilution factor : 100

1.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Use as laboratory reagent (PROC15)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure

Amount used (or contained in articles), frequency and duration of use/exposure

Duration : Covers daily exposures up to 8 hours

Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
 No other specific measures identified.

Other conditions affecting workers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

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1.3. Exposure estimation and reference to its source**1.3.1. Environmental release and exposure: Manufacture of the substance (ERC1) / Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)**

Protection Target	Exposure estimate	RCR
Freshwater	0,0201 mg/l (EUSES)	0,181
Sea water	0,0080 mg/l (EUSES)	0,072
Freshwater sediment	0,809 mg/kg wet weight (EUSES)	0,193
Sea sediment	0,323 mg/kg wet weight (EUSES)	0,077
Soil	3,54 mg/kg wet weight (EUSES)	0,999
Air	0,232 mg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

1.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Use as laboratory reagent (PROC15)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

1.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 2: Use as an intermediate; Industrial uses (SU3).**2.1. Title section**

Exposure Scenario name	: Use as an intermediate
Structured Short Title	: Use as an intermediate; Industrial uses (SU3).
Substance	: hex-1-ene EC-No.: 209-753-1

Environment

CS 1	Use as an intermediate	ERC6a
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Worker

CS 2	General measures applicable to all activities, General measures (skin irritants)	PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15
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2.2. Conditions of use affecting exposure**2.2.1. Control of environmental exposure: Use of intermediate (ERC6a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposure

Maximum allowable site tonnage (MSafe)	: 166.837 kg/day
Release type	: Continuous release
Emission days	: 300

Technical and organisational conditions and measures

Risk from environmental exposure is driven by soil.
Air - minimum efficiency of 80 %
Water - minimum efficiency of 96,8 %

Conditions and measures related to sewage treatment plant

STP type	: Municipal sewage treatment plant
STP sludge treatment	: Prevent discharge of undissolved substance to or recover from wastewater. Do not apply industrial sludge to natural soils. Sewage sludge should be incinerated, contained or reclaimed.

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STP effluent : 2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

Other conditions affecting environmental exposure

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

2.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Use as laboratory reagent (PROC15)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure

Amount used (or contained in articles), frequency and duration of use/exposure

Duration : Covers daily exposures up to 8 hours

Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
 No other specific measures identified.

Other conditions affecting workers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

2.3. Exposure estimation and reference to its source**2.3.1. Environmental release and exposure: Use of intermediate (ERC6a)**

Protection Target

Exposure estimate

RCR

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Freshwater	0,0081 mg/l (EUSES)	0,073
Sea water	0,805 µg/l (EUSES)	0,007
Freshwater sediment	0,325 mg/kg wet weight (EUSES)	0,078
Sea sediment	0,0324 mg/kg wet weight (EUSES)	0,008
Soil	0,354 mg/kg wet weight (EUSES)	0,099
Air	0,0232 mg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

2.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Use as laboratory reagent (PROC15)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

2.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 3: Formulation; Industrial uses (SU3).**3.1. Title section**

Exposure Scenario name	: Formulation
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Structured Short Title	: Formulation; Industrial uses (SU3).
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Substance	: hex-1-ene EC-No.: 209-753-1
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Environment

CS 1	Formulation	ERC2
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Worker

CS 2	General measures applicable to all activities, General measures (skin irritants)	PROC1, PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC9, PROC14, PROC15
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3.2. Conditions of use affecting exposure**3.2.1. Control of environmental exposure: Formulation into mixture (ERC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposure

Maximum allowable site tonnage (MSafe)	: 248.014 kg/day
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Release type	: Continuous release
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Emission days	: 300
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Technical and organisational conditions and measures

Risk from environmental exposure is driven by soil.
Air - minimum efficiency of 0 %
Water - minimum efficiency of 96,8 %

Conditions and measures related to sewage treatment plant

STP type	: Municipal sewage treatment plant
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STP sludge treatment	: Prevent discharge of undissolved substance to or recover from
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wastewater.
Do not apply industrial sludge to natural soils.
Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

Other conditions affecting environmental exposure

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

3.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Mixing or blending in batch processes (PROC5) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Tableting, compression, extrusion, pelettisation, granulation (PROC14) / Use as laboratory reagent (PROC15)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure

Amount used (or contained in articles), frequency and duration of use/exposure

Duration : Covers daily exposures up to 8 hours

Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
No other specific measures identified.

Other conditions affecting workers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

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3.3. Exposure estimation and reference to its source**3.3.1. Environmental release and exposure: Formulation into mixture (ERC2)**

Protection Target	Exposure estimate	RCR
Freshwater	0,0268 mg/l (EUSES)	0,241
Sea water	0,0227 mg/l (EUSES)	0,024
Freshwater sediment	1,08 mg/kg wet weight (EUSES)	0,258
Sea sediment	0,108 mg/kg wet weight (EUSES)	0,026
Soil	1,19 mg/kg wet weight (EUSES)	0,336
Air	0,579 mg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

3.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Mixing or blending in batch processes (PROC5) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Tableting, compression, extrusion, pelettisation, granulation (PROC14) / Use as laboratory reagent (PROC15)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

3.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 4: Lubricants - Industrial; Industrial uses (SU3).**4.1. Title section****Exposure Scenario name** : Lubricants - Industrial**Structured Short Title** : Lubricants - Industrial; Industrial uses (SU3).**Substance** : hex-1-ene
EC-No.: 209-753-1**Environment****CS 1** Lubricants - Industrial ERC4, ERC7**Worker**

CS 2	General measures applicable to all activities, General measures (skin irritants)	PROC1, PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC15, PROC17, PROC18
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4.2. Conditions of use affecting exposure**4.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Use of functional fluid at industrial site (ERC7)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposureMaximum allowable site tonnage : 805.271 kg/day
(MSafe)

Release type : Continuous release

Emission days : 300

Technical and organisational conditions and measuresRisk from environmental exposure is driven by freshwater sediment.
Air - minimum efficiency of 70 %
Water - minimum efficiency of 96,8 %

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Conditions and measures related to sewage treatment plant

STP type	:	Municipal sewage treatment plant
STP sludge treatment	:	Prevent discharge of undissolved substance to or recover from wastewater. Do not apply industrial sludge to natural soils. Sewage sludge should be incinerated, contained or reclaimed.
STP effluent	:	2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
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Other conditions affecting environmental exposure

Receiving surface water flow	:	18.000 m3/d
Local freshwater dilution factor	:	10
Local marine water dilution factor	:	100

4.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Industrial spraying (PROC7) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Roller application or brushing (PROC10) / Treatment of articles by dipping and pouring (PROC13) / Use as laboratory reagent (PROC15) / Lubrication at high energy conditions in metal working operations (PROC17) / General greasing/lubrication at high kinetic energy conditions (PROC18)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product	:	Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure
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Amount used (or contained in articles), frequency and duration of use/exposure

Duration	:	Covers daily exposures up to 8 hours
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Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
No other specific measures identified.

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Other conditions affecting workers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

4.3. Exposure estimation and reference to its source

4.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Use of functional fluid at industrial site (ERC7)

Protection Target	Exposure estimate	RCR
Freshwater	0,071 µg/l (EUSES)	0,001
Sea water	0,0063 µg/l (EUSES)	0,000
Freshwater sediment	0,0029 mg/kg wet weight (EUSES)	0,001
Sea sediment	0,254 µg/kg wet weight (EUSES)	0,000
Soil	0,001 mg/kg wet weight (EUSES)	0,000
Air	0,447 µg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

4.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Industrial spraying (PROC7) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Roller application or brushing (PROC10) / Treatment of articles by dipping and pouring (PROC13) / Use as laboratory reagent (PROC15) / Lubrication at high energy conditions in metal working operations (PROC17) / General greasing/lubrication at high kinetic energy conditions (PROC18)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

4.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in

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combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 5: Lubricants - Professional; Professional uses (SU22).**5.1. Title section**

Exposure Scenario name	: Lubricants - Professional
Structured Short Title	: Lubricants - Professional; Professional uses (SU22).
Substance	: hex-1-ene EC-No.: 209-753-1

Environment

CS 1	Lubricants - Professional	ERC8a, ERC8d, ERC9a, ERC9b
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Worker

CS 2	General measures applicable to all activities, General measures (skin irritants)	PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9, PROC10, PROC11, PROC13, PROC17, PROC18, PROC20
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5.2. Conditions of use affecting exposure

5.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d) / Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposure

Maximum allowable site tonnage (MSafe)	: 873 kg/day
Release type	: Wide dispersive use
Emission days	: 300

Technical and organisational conditions and measures

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Risk from environmental exposure is driven by freshwater sediment.

Air - minimum efficiency of 0 %

Water - minimum efficiency of 96,8 %

Conditions and measures related to sewage treatment plant

STP type	:	Municipal sewage treatment plant
STP sludge treatment	:	Prevent discharge of undissolved substance to or recover from wastewater. Do not apply industrial sludge to natural soils. Sewage sludge should be incinerated, contained or reclaimed.
STP effluent	:	2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
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Other conditions affecting environmental exposure

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

5.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Roller application or brushing (PROC10) / Non-industrial spraying (PROC11) / Treatment of articles by dipping and pouring (PROC13) / Lubrication at high energy conditions in metal working operations (PROC17) / General greasing/lubrication at high kinetic energy conditions (PROC18) / Use of functional fluids in small devices (PROC20)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product	:	Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure
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Amount used (or contained in articles), frequency and duration of use/exposure

Duration	:	Covers daily exposures up to 8 hours
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Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent /

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minimise exposures and to report any skin problems that may develop.
No other specific measures identified.

Other conditions affecting workers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

5.3. Exposure estimation and reference to its source

5.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d) / Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)

Protection Target	Exposure estimate	RCR
Freshwater	0,131 µg/l (EUSES)	0,001
Sea water	0,0123 µg/l (EUSES)	0,000
Freshwater sediment	0,0053 mg/kg wet weight (EUSES)	0,001
Sea sediment	0,496 µg/kg wet weight (EUSES)	0,000
Soil	0,0038 mg/kg wet weight (EUSES)	0,001
Air	0,179 µg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

5.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Roller application or brushing (PROC10) / Non-industrial spraying (PROC11) / Treatment of articles by dipping and pouring (PROC13) / Lubrication at high energy conditions in metal working operations (PROC17) / General greasing/lubrication at high kinetic energy conditions (PROC18) / Use of functional fluids in small devices (PROC20)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

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5.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 6: Lubricants - Consumer; Consumer uses (SU21).**6.1. Title section**

Exposure Scenario name	: Lubricants - Consumer
Structured Short Title	: Lubricants - Consumer; Consumer uses (SU21).
Substance	: hex-1-ene EC-No.: 209-753-1

Environment

CS 1	Lubricants - Consumer	ERC8a, ERC8d, ERC9a, ERC9b
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Consumer

CS 2	General measures applicable to all activities, General measures (skin irritants)	PC1, PC24, PC31
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6.2. Conditions of use affecting exposure

6.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d) / Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposure

Maximum allowable site tonnage (MSafe)	: 804 kg/day
Release type	: Wide dispersive use
Emission days	: 365

Conditions and measures related to treatment of waste (including article waste)

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

Other conditions affecting environmental exposure

Receiving surface water flow	: 18.000 m3/d
Local freshwater dilution factor	: 10
Local marine water dilution factor	: 100

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6.2.2. Control of consumer exposure: Adhesives, sealants (PC1) / Lubricants, greases, release products (PC24) / Polishes and wax blends (PC31)**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure

Amount used (or contained in articles), frequency and duration of use/exposure

Duration : Covers daily exposures up to 8 hours

Conditions and measures related to personal protection, hygiene and health evaluation

Do not ingest. If swallowed then seek immediate medical assistance.
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
 No other specific measures identified.

Other conditions affecting consumers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

6.3. Exposure estimation and reference to its source**6.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d) / Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)**

Protection Target	Exposure estimate	RCR
Freshwater	0,116 µg/l (EUSES)	0,001
Sea water	0,0108 µg/l (EUSES)	0,000
Freshwater sediment	0,0047 mg/kg wet weight (EUSES)	0,001
Sea sediment	0,435 µg/kg wet weight (EUSES)	0,000
Soil	0,0031 mg/kg wet weight (EUSES)	0,000
Air	0,147 µg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

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6.3.2. Consumer exposure: Adhesives, sealants (PC1) / Lubricants, greases, release products (PC24) / Polishes and wax blends (PC31)**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

6.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 7: Metal working fluids / rolling oils - Industrial; Industrial uses (SU3).**7.1. Title section**

Exposure Scenario name	: Metal working fluids / rolling oils - Industrial
Structured Short Title	: Metal working fluids / rolling oils - Industrial; Industrial uses (SU3).
Substance	: hex-1-ene EC-No.: 209-753-1

Environment

CS 1	Metal working fluids / rolling oils - Industrial	ERC4
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Worker

CS 2	General measures applicable to all activities, General measures (skin irritants)	PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC9, PROC10, PROC11, PROC13, PROC17
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7.2. Conditions of use affecting exposure**7.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposure

Maximum allowable site tonnage (MSafe)	: 102.713 tonnes/day
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Release type	: Continuous release
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Emission days	: 300
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Technical and organisational conditions and measures

Risk from environmental exposure is driven by freshwater sediment.

Air - minimum efficiency of 70 %

Water - minimum efficiency of 96,8 %

Conditions and measures related to sewage treatment plant

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STP type	:	Municipal sewage treatment plant
STP sludge treatment	:	Prevent discharge of undissolved substance to or recover from wastewater. Do not apply industrial sludge to natural soils. Sewage sludge should be incinerated, contained or reclaimed.
STP effluent	:	2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
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Other conditions affecting environmental exposure

Receiving surface water flow	:	18.000 m3/d
Local freshwater dilution factor	:	10
Local marine water dilution factor	:	100

7.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Roller application or brushing (PROC10) / Non-industrial spraying (PROC11) / Treatment of articles by dipping and pouring (PROC13) / Lubrication at high energy conditions in metal working operations (PROC17)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product	:	Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure
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Amount used (or contained in articles), frequency and duration of use/exposure

Duration	:	Covers daily exposures up to 8 hours
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Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
No other specific measures identified.

Other conditions affecting workers exposure

Temperature	:	Assumes use at not more than 20°C above ambient temperature.
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7.3. Exposure estimation and reference to its source**7.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)**

Protection Target	Exposure estimate	RCR
Freshwater	0,0843 µg/l (EUSES)	0,000
Sea water	0,0076 µg/l (EUSES)	0,000
Freshwater sediment	0,0034 mg/kg wet weight (EUSES)	0,000
Sea sediment	0,308 µg/kg wet weight (EUSES)	0,000
Soil	0,0018 mg/kg wet weight (EUSES)	0,000
Air	0,0013 mg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

7.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Roller application or brushing (PROC10) / Non-industrial spraying (PROC11) / Treatment of articles by dipping and pouring (PROC13) / Lubrication at high energy conditions in metal working operations (PROC17)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

7.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 8: Metal working fluids / rolling oils – Professional; Professional uses (SU22).**8.1. Title section**

Exposure Scenario name	: Metal working fluids / rolling oils – Professional
Structured Short Title	: Metal working fluids / rolling oils – Professional; Professional uses (SU22).
Substance	: hex-1-ene EC-No.: 209-753-1

Environment

CS 1	Metal working fluids / rolling oils – Professional	ERC8a, ERC8d, ERC9a, ERC9b
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Worker

CS 2	General measures applicable to all activities, General measures (skin irritants)	PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC9, PROC10, PROC11, PROC13, PROC17
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8.2. Conditions of use affecting exposure

8.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d) / Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposure

Maximum allowable site tonnage (MSafe)	: 1.006 kg/day
Release type	: Wide dispersive use
Emission days	: 300

Technical and organisational conditions and measures

Risk from environmental exposure is driven by freshwater sediment.

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Air - minimum efficiency of 0 %
 Water - minimum efficiency of 96,8 %

Conditions and measures related to sewage treatment plant

STP type : Municipal sewage treatment plant
 STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.
 Do not apply industrial sludge to natural soils.
 Sewage sludge should be incinerated, contained or reclaimed.
 STP effluent : 2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

Other conditions affecting environmental exposure

Receiving surface water flow : 18.000 m3/d
 Local freshwater dilution factor : 10
 Local marine water dilution factor : 100

8.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Roller application or brushing (PROC10) / Non-industrial spraying (PROC11) / Treatment of articles by dipping and pouring (PROC13) / Lubrication at high energy conditions in metal working operations (PROC17)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure

Amount used (or contained in articles), frequency and duration of use/exposure

Duration : Covers daily exposures up to 8 hours

Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
 No other specific measures identified.

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Other conditions affecting workers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

8.3. Exposure estimation and reference to its source

8.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d) / Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)

Protection Target	Exposure estimate	RCR
Freshwater	0,0843 µg/l (EUSES)	0,000
Sea water	0,0076 µg/l (EUSES)	0,000
Freshwater sediment	0,0034 mg/kg wet weight (EUSES)	0,000
Sea sediment	0,308 µg/kg wet weight (EUSES)	0,000
Soil	0,0018 mg/kg wet weight (EUSES)	0,000
Air	0,0013 mg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

8.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Roller application or brushing (PROC10) / Non-industrial spraying (PROC11) / Treatment of articles by dipping and pouring (PROC13) / Lubrication at high energy conditions in metal working operations (PROC17)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

8.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

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Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 9: Use as a fuel - industrial; Industrial uses (SU3).**9.1. Title section****Exposure Scenario name** : Use as a fuel - industrial**Structured Short Title** : Use as a fuel - industrial; Industrial uses (SU3).**Substance** : hex-1-ene
EC-No.: 209-753-1**Environment****CS 1** Use as a fuel - industrial ERC7**Worker****CS 2** General measures applicable to all activities, General measures (skin irritants) PROC1,
PROC2,
PROC3,
PROC8a,
PROC8b,
PROC16**9.2. Conditions of use affecting exposure****9.2.1. Control of environmental exposure: Use of functional fluid at industrial site (ERC7)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposureMaximum allowable site tonnage : 1.484.848 kg kg/day
(MSafe)

Release type : Continuous release

Emission days : 300

Technical and organisational conditions and measures

Risk from environmental exposure is driven by freshwater sediment.

Air - minimum efficiency of 95 %

Water - minimum efficiency of 96,8 %

Conditions and measures related to sewage treatment plant

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.
Do not apply industrial sludge to natural soils.
Sewage sludge should be incinerated, contained or reclaimed.

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STP effluent : 2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

Other conditions affecting environmental exposure

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

9.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Use of fuels (PROC16)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure

Amount used (or contained in articles), frequency and duration of use/exposure

Duration : Covers daily exposures up to 8 hours

Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
 No other specific measures identified.

Other conditions affecting workers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

9.3. Exposure estimation and reference to its source**9.3.1. Environmental release and exposure: Use of functional fluid at industrial site (ERC7)**

Protection Target

Exposure estimate

RCR

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Freshwater	0,0582 µg/l (EUSES)	0,001
Sea water	0,005 µg/l (EUSES)	0,000
Freshwater sediment	0,0023 mg/kg wet weight (EUSES)	0,001
Sea sediment	0,203 µg/kg wet weight (EUSES)	0,000
Soil	0,0006 mg/kg wet weight (EUSES)	0,000
Air	0,565 µg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

9.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Use of fuels (PROC16)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

9.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 10: Use as a fuel – professional; Professional uses (SU22).**10.1. Title section**

Exposure Scenario name	: Use as a fuel – professional
Structured Short Title	: Use as a fuel – professional; Professional uses (SU22).
Substance	: hex-1-ene EC-No.: 209-753-1

Environment

CS 1	Use as a fuel – professional	ERC9a, ERC9b
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Worker

CS 2	General measures applicable to all activities, General measures (skin irritants)	PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC16
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10.2. Conditions of use affecting exposure**10.2.1. Control of environmental exposure: Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposure

Maximum allowable site tonnage (MSafe)	: 3.899 kg/day
Release type	: Wide dispersive use
Emission days	: 300

Technical and organisational conditions and measures

Risk from environmental exposure is driven by freshwater sediment.
Air - minimum efficiency of 0 %
Water - minimum efficiency of 96,8 %

Conditions and measures related to sewage treatment plant

STP type	: Municipal sewage treatment plant
STP sludge treatment	: Prevent discharge of undissolved substance to or recover from wastewater. Do not apply industrial sludge to natural soils.

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Sewage sludge should be incinerated, contained or reclaimed.
 STP effluent : 2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

Other conditions affecting environmental exposure

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

10.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Use of fuels (PROC16)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure

Amount used (or contained in articles), frequency and duration of use/exposure

Duration : Covers daily exposures up to 8 hours

Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
 No other specific measures identified.

Other conditions affecting workers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

10.3. Exposure estimation and reference to its source

10.3.1. Environmental release and exposure: Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)

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Protection Target	Exposure estimate	RCR
Freshwater	0,0452 µg/l (EUSES)	0,000
Sea water	0,0037 µg/l (EUSES)	0,000
Freshwater sediment	0,0018 mg/kg wet weight (EUSES)	0,000
Sea sediment	0,15 µg/kg wet weight (EUSES)	0,000
Soil	0,0092 µg/kg dry weight (EUSES)	0,000
Air	0,0045 µg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

10.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Use of fuels (PROC16)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

10.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 11: Functional Fluids - Industrial; Industrial uses (SU3).**11.1. Title section**

Exposure Scenario name	: Functional Fluids - Industrial
Structured Short Title	: Functional Fluids - Industrial; Industrial uses (SU3).
Substance	: hex-1-ene EC-No.: 209-753-1

Environment

CS 1	Functional Fluids - Industrial	ERC7
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Worker

CS 2	General measures applicable to all activities, General measures (skin irritants)	PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9
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11.2. Conditions of use affecting exposure**11.2.1. Control of environmental exposure: Use of functional fluid at industrial site (ERC7)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposure

Maximum allowable site tonnage (MSafe)	: 1.027.127 kg kg/day
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Release type	: Continuous release
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Emission days	: 300
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Technical and organisational conditions and measures

Risk from environmental exposure is driven by freshwater sediment.

Air - minimum efficiency of 0 %

Water - minimum efficiency of 96,8 %

Conditions and measures related to sewage treatment plant

STP type	: Municipal sewage treatment plant
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STP sludge treatment	: Prevent discharge of undissolved substance to or recover from wastewater. Do not apply industrial sludge to natural soils. Sewage sludge should be incinerated, contained or reclaimed.
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STP effluent : 2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

Other conditions affecting environmental exposure

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

11.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure

Amount used (or contained in articles), frequency and duration of use/exposure

Duration : Covers daily exposures up to 8 hours

Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
 No other specific measures identified.

Other conditions affecting workers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

11.3. Exposure estimation and reference to its source**11.3.1. Environmental release and exposure: Use of functional fluid at industrial site (ERC7)**

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Protection Target	Exposure estimate	RCR
Freshwater	0,0843 µg/l (EUSES)	0,001
Sea water	0,0076 µg/l (EUSES)	0,000
Freshwater sediment	0,0034 mg/kg wet weight (EUSES)	0,001
Sea sediment	0,308 µg/kg wet weight (EUSES)	0,000
Soil	0,0018 mg/kg wet weight (EUSES)	0,001
Air	0,0023 mg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

11.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

11.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 12: Functional Fluids - Professional; Professional uses (SU22).**12.1. Title section**

Exposure Scenario name	: Functional Fluids - Professional
Structured Short Title	: Functional Fluids - Professional; Professional uses (SU22).
Substance	: hex-1-ene EC-No.: 209-753-1

Environment

CS 1	Functional Fluids - Professional	ERC9a, ERC9b
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Worker

CS 2	General measures applicable to all activities, General measures (skin irritants)	PROC1, PROC2, PROC3, PROC8a, PROC9, PROC20
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12.2. Conditions of use affecting exposure**12.2.1. Control of environmental exposure: Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposure

Maximum allowable site tonnage (MSafe)	: 1.604 kg/day
Release type	: Wide dispersive use
Emission days	: 300

Technical and organisational conditions and measures

Risk from environmental exposure is driven by freshwater sediment.
Air - minimum efficiency of 0 %
Water - minimum efficiency of 96,8 %

Conditions and measures related to sewage treatment plant

STP type	: Municipal sewage treatment plant
STP sludge treatment	: Prevent discharge of undissolved substance to or recover from wastewater. Do not apply industrial sludge to natural soils.

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Sewage sludge should be incinerated, contained or reclaimed.
 STP effluent : 2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

Other conditions affecting environmental exposure

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

12.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Use of functional fluids in small devices (PROC20)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure

Amount used (or contained in articles), frequency and duration of use/exposure

Duration : Covers daily exposures up to 8 hours

Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
 No other specific measures identified.

Other conditions affecting workers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

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12.3. Exposure estimation and reference to its source**12.3.1. Environmental release and exposure: Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)**

Protection Target	Exposure estimate	RCR
Freshwater	0,110 µg/l (EUSES)	0,001
Sea water	0,0102 µg/l (EUSES)	0,000
Freshwater sediment	0,0044 mg/kg wet weight (EUSES)	0,001
Sea sediment	0,413 µg/kg wet weight (EUSES)	0,000
Soil	0,0029 mg/kg wet weight (EUSES)	0,001
Air	0,0226 µg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

12.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Use of functional fluids in small devices (PROC20)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

12.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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ES 13: Use in polymer production – industrial; Industrial uses (SU3).**13.1. Title section**

Exposure Scenario name	: Use in polymer production – industrial
Structured Short Title	: Use in polymer production – industrial; Industrial uses (SU3).
Substance	: hex-1-ene EC-No.: 209-753-1

Environment

CS 1	Use in polymer production – industrial	ERC4, ERC6c
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Worker

CS 2	General measures applicable to all activities, General measures (skin irritants)	PROC1, PROC2, PROC3, PROC4, PROC5, PROC6, PROC8a, PROC8b, PROC14, PROC15
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13.2. Conditions of use affecting exposure

13.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Use of monomer in polymerisation processes at industrial site (inclusion or not into/onto article) (ERC6c)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Amount used (or contained in articles), frequency and duration of use/exposure

Maximum allowable site tonnage (MSafe)	: 171.467 kg/day
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Release type	: Continuous release
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Emission days	: 300
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Technical and organisational conditions and measures

Risk from environmental exposure is driven by soil.

Air - minimum efficiency of 80 %

Water - minimum efficiency of 96,8 %

Conditions and measures related to sewage treatment plant

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STP type	:	Municipal sewage treatment plant
STP sludge treatment	:	Prevent discharge of undissolved substance to or recover from wastewater. Do not apply industrial sludge to natural soils. Sewage sludge should be incinerated, contained or reclaimed.
STP effluent	:	2.000 m3/d

Conditions and measures related to treatment of waste (including article waste)

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
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Other conditions affecting environmental exposure

Receiving surface water flow	:	18.000 m3/d
Local freshwater dilution factor	:	10
Local marine water dilution factor	:	100

13.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Mixing or blending in batch processes (PROC5) / Calendring operations (PROC6) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Tableting, compression, extrusion, pelettisation, granulation (PROC14) / Use as laboratory reagent (PROC15)

Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product	:	Liquid, vapour pressure > 10 kPa at Standard Temperature and Pressure
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Amount used (or contained in articles), frequency and duration of use/exposure

Duration	:	Covers daily exposures up to 8 hours
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Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
No other specific measures identified.

Other conditions affecting workers exposure

Temperature	:	Assumes use at not more than 20°C above ambient temperature.
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13.3. Exposure estimation and reference to its source

13.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Use of monomer in polymerisation processes at industrial site (inclusion or not into/onto article) (ERC6c)

Protection Target	Exposure estimate	RCR
Freshwater	0,0391 mg/l (EUSES)	0,352
Sea water	0,0039 mg/l (EUSES)	0,035
Freshwater sediment	1,58 mg/kg wet weight (EUSES)	0,376
Sea sediment	0,157 mg/kg wet weight (EUSES)	0,038
Soil	1,72 mg/kg wet weight (EUSES)	0,486
Air	0,0452 mg/m ³	

Additional information on exposure estimation

Common practices vary across sites thus conservative process release estimates used.

13.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Mixing or blending in batch processes (PROC5) / Calendering operations (PROC6) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Tableting, compression, extrusion, pelettisation, granulation (PROC14) / Use as laboratory reagent (PROC15)

Additional information on exposure estimation

A quantitative risk assessment is not required for human health.

13.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).